

Series CD07

Rexroth Pneumatics

Brochure





Directional valves ► Mechanically operated **Series CD07**

	3/2-directional valve, Series CD07 ► Qn= 1400 l/min ► pipe connection ► compressed air connection output: G 1/4 ► suitable for ATEX	3
THE STATE OF THE S	3/2-directional valve, Series CD07 ► Qn= 1400 l/min ► pipe connection ► compressed air connection output: M14x1,5 ► suitable for ATEX	12
	5/2-directional valve, Series CD07 ► Qn= 1200 l/min ► pipe connection ► compressed air connection output: G 1/4 ► suitable for ATEX	18
4-2-2	5/2-directional valve, Series CD07 ► Qn= 1200 l/min ► pipe connection ► compressed air connection output: G 1/4 ► cold-resistant ► suitable for ATEX	24
1.0	5/2-directional valve, Series CD07 ► Qn= 1200 l/min ► pipe connection ► compressed air connection output: G 1/4 ► suitable for ATEX	26
	5/2-directional valve, Series CD07 ► Qn= 1200 l/min ► pipe connection ► compressed air connection output: G 1/4 ► suitable for ATEX	27
Accessories		
	Accessories, Series CD07	29
212.00	Accessories, Series CD07	30
	Silencers, Series SI1 ► Sintered bronze	30
	Silencers, Series SI1 ► Stainless steel	31



► Qn= 1400 l/min ► pipe connection ► compressed air connection output: G 1/4 ► suitable for ATEX

Compressed air connection

Seals



Version Spool valve, zero overlap Sealing principle Soft sealing Working pressure min./max. -0.95 bar / 10 bar Ambient temperature min./max. -25 ° C / +80 ° C Medium temperature min./max. -25 ° C / +80 ° C Compressed air

 $\begin{array}{ll} {\rm Max.~particle~size} & {\rm 50~\mu m} \\ {\rm Oil~content~of~compressed~air} & {\rm 0~mg/m^3~-1~mg/m^3} \end{array}$

Materials:

according to ISO 228-1

Acrylonitrile Butadiene Rubber

Technical Remarks

option valve: The input and output compressed air connections can be exchanged. The valve can thereby be used in the NC or NO operating mode.

	Actuating element	Version		Comp	ressed air (connection	Qn	Actuating force Min.	Part No.
			Input	Output	Exhaust	Pilot con- nection			
							[l/ min]	[N]	
2 3 1 1	Plunger	NC/NO	G 1/4	G 1/4	G 1/4	-	1400	70	5634400100
2 1 3	Plunger	NC/NO	G 1/4	G 1/4	G 1/4	-	1400	40	5634409010
⊙	Roller	NC/NO	G 1/4	G 1/4	G 1/4	-	1400	40	5634410100
2 1 3	Roller	NC/NO	G 1/4	G 1/4	G 1/4	G 1/8	1400	40	5634411100
	Hand lever, with detent, without detent	NC/NO	G 1/4	G 1/4	G 1/4	-	1400	20	5634430100
2 1 1 W	Hand lever	NC/NO	G 1/4	G 1/4	G 1/4	-	1400	15	5634440100
2 1 3 1 1	Lever, horizon- tal, with detent	NC/NO	G 1/4	G 1/4	G 1/4	-	1400	15	5634450100
2 J	Button	NC/NO	G 1/4	G 1/4	G 1/4	-	1400	70	5634460100
2 1 <u>0</u> 3 1 1	Button	NC/NO	G 1/4	G 1/4	G 1/4	G 1/8	1400	40	5634461100



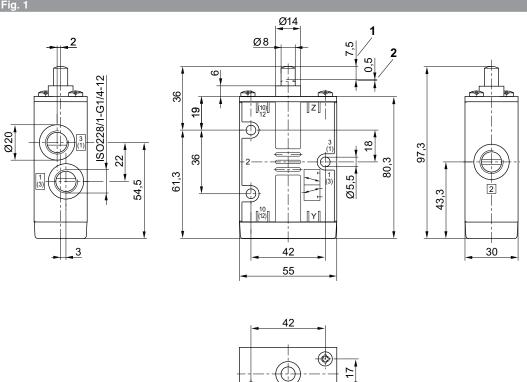
4 AVENTICS

3/2-directional valve, Series CD07

► Qn= 1400 l/min ► pipe connection ► compressed air connection output: G 1/4 ► suitable for ATEX

Part No.	Control pressure min./max.	Material: Housing	Material: Actuating control	Weight	Fig.
	[bar]			[kg]	
5634400100	-	Die cast zinc; Polyamide, fiber-glass reinforced	Stainless steel	0.45	Fig. 1
5634409010	-	Die cast zinc	Stainless steel	0.45	Fig. 2
5634410100	-	Die cast zinc; Polyamide, fiber-glass reinforced	Stainless steel	0.5	Fig. 3
5634411100	2 / 10	Die cast zinc	Stainless steel	0.5	Fig. 4
5634430100	-	Die cast zinc; Polyamide, fiber-glass reinforced	Polyoxymethylene	0.53	Fig. 5
5634440100	-	Die cast zinc; Polyamide, fiber-glass reinforced	Polyoxymethylene	0.5	Fig. 6
5634450100	-	Die cast zinc; Polyamide, fiber-glass reinforced	Polyoxymethylene	0.55	Fig. 7
5634460100	-	Die cast zinc; Polyamide, fiber-glass reinforced	Polyoxymethylene	0.45	Fig. 8
5634461100	2 / 10	Die cast zinc; Polyamide, fiber-glass reinforced	Polyoxymethylene	0.45	Fig. 8
Nominal flow Qn at 6	bar and Δp = 1 bar				

Dimensions, Fig. 1



1) Stroke 2) Overstroke



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► Qn= 1400 l/min ► pipe connection ► compressed air connection output: G 1/4 ► suitable for ATEX

1) Stroke 2) Overstroke

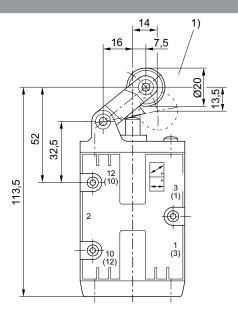


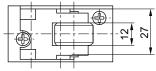
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3/2-directional valve, Series CD07

► Qn= 1400 l/min ► pipe connection ► compressed air connection output: G 1/4 ► suitable for ATEX

Dimensions, Fig. 3





1) approach angle of rollers max. 30°



► Qn= 1400 l/min ► pipe connection ► compressed air connection output: G 1/4 ► suitable for ATEX

1) approach angle of rollers max. 30 $^{\circ}\,$

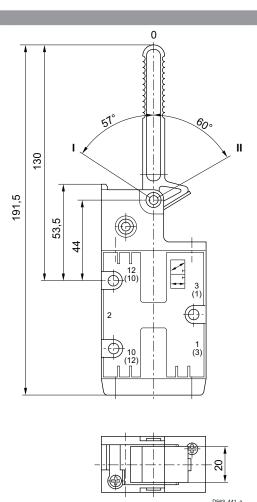
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8

3/2-directional valve, Series CD07

► Qn= 1400 l/min ► pipe connection ► compressed air connection output: G 1/4 ► suitable for ATEX

Dimensions, Fig. 5



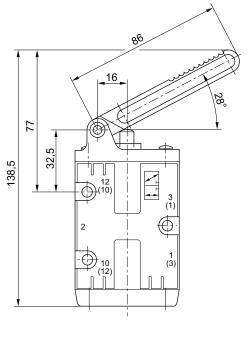
Position 0: initial position, position I: with detent; manual return, position II: automatic spring return.

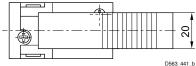




► Qn= 1400 l/min ► pipe connection ► compressed air connection output: G 1/4 ► suitable for ATEX

Dimensions, Fig. 6



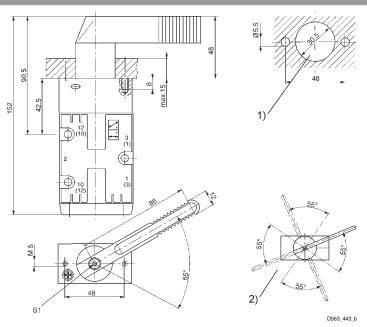


Dimensions of basic valve apply to all types of actuation.

3/2-directional valve, Series CD07

► Qn= 1400 l/min ► pipe connection ► compressed air connection output: G 1/4 ► suitable for ATEX

Dimensions, Fig. 7

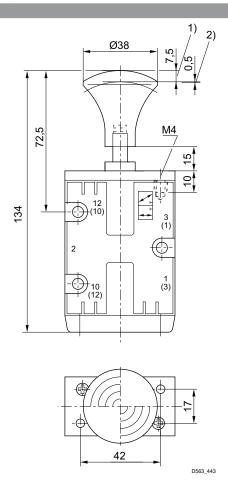


- 1) control panel installation (holes in mounting panel)
 2) possible lever positions (basic position of hand lever adjustable in 90° steps after loosening screw "S1").



► Qn= 1400 l/min ► pipe connection ► compressed air connection output: G 1/4 ► suitable for ATEX

Dimensions, Fig. 8



1) Stroke 2) Overstroke



3/2-directional valve, Series CD07

► Qn= 1400 l/min ► pipe connection ► compressed air connection output: M14x1,5 ► suitable for ATEX



Version
Sealing principle
Working pressure min./max.
Ambient temperature min./max.
Medium temperature min./max.

Medium

Max. particle size

Oil content of compressed air Compressed air connection

Materials:

Seals

Acrylonitrile Butadiene Rubber

Spool valve, zero overlap

Soft sealing -0.95 bar / 10 bar

-25°C/+80°C

-25°C / +80°C Compressed air

 0 mg/m^3 - 1 mg/m^3

according to ISO 228-1

 $50~\mu \mathrm{m}$

Technical Remarks

• option valve: The input and output compressed air connections can be exchanged. The valve can thereby be used in the NC or NO operating mode.

	Actuating element	Version		Comp	ressed air (Qn	Actuating force Min.	Part No.	
			Input	Output	Exhaust	Pilot con- nection			
							[l/ min]	[N]	
	Plunger	NC/NO	M14x1,5	M14x1,5	M14x1,5	-	1400	70	5634400000
0 1 2 N	Roller	NC/NO	M14x1,5	M14x1,5	M14x1,5	-	1400	40	5634410000
2 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7	Button	NC/NO	M14x1,5	M14x1,5	M14x1,5	-	1400	70	5634460000
2 3 1 1 10	Button	NC/NO	M14x1,5	M14x1,5	M14x1,5	M10x1	1400	40	5634461000
2 110	Button	NC/NO	M14x1,5	M14x1,5	M14x1,5	M12x1,5	1400	40	5634469110
2 10	Button, beige	NC/NO	M14x1,5	M14x1,5	M14x1,5	M10x1	1400	40	5634469310

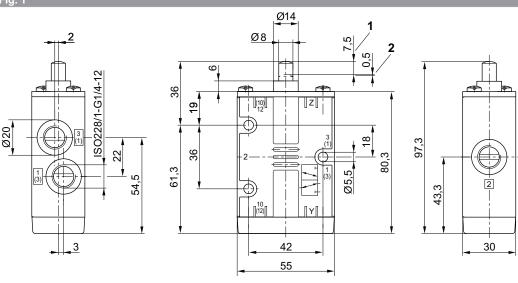
Part No.	Control pressure min./max.	Material: Housing	Material: Actuating control	Weight	Fig
			00.1		
	[bar]			[kg]	
5634400000	-	Die cast zinc; Polyamide, fiber-glass reinforced	Stainless steel	0.45	Fig. ⁻
5634410000	-	Die cast zinc; Polyamide, fiber-glass reinforced	Stainless steel	0.45	Fig. 2
5634460000	-	Die cast zinc; Polyamide, fiber-glass reinforced	Polyoxymethylene	0.45	Fig. (
5634461000	2 / 10	Die cast zinc	Polyoxymethylene	0.45	Fig. :

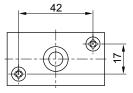


► Qn= 1400 l/min ► pipe connection ► compressed air connection output: M14x1,5 ► suitable for ATEX

Part No.	Control pressure min./max.	Material: Housing	Material: Actuating control	Weight	Fig.						
	[bar]			[kg]							
5634469110	5 / 10	Die cast zinc	Polyoxymethylene	0.45	Fig. 4						
5634469310	3 / 10	Die cast zinc	Polyoxymethylene	0.45	Fig. 5						
Nominal flow Qn at 6	lominal flow Qn at 6 bar and $\Delta p = 1$ bar										

Dimensions, Fig. 1





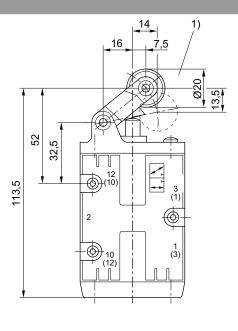
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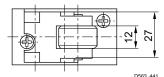
1) Stroke 2) Overstroke Dimensions of basic valve apply to all types of actuation.

3/2-directional valve, Series CD07

► Qn= 1400 l/min ► pipe connection ► compressed air connection output: M14x1,5 ► suitable for ATEX

Dimensions, Fig. 2



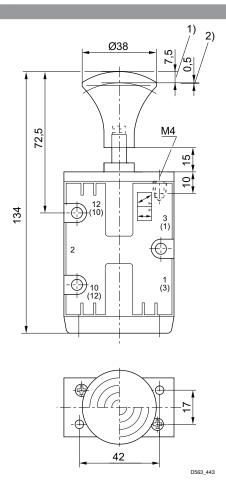


1) approach angle of rollers max. 30°



► Qn= 1400 l/min ► pipe connection ► compressed air connection output: M14x1,5 ► suitable for ATEX

Dimensions, Fig. 3

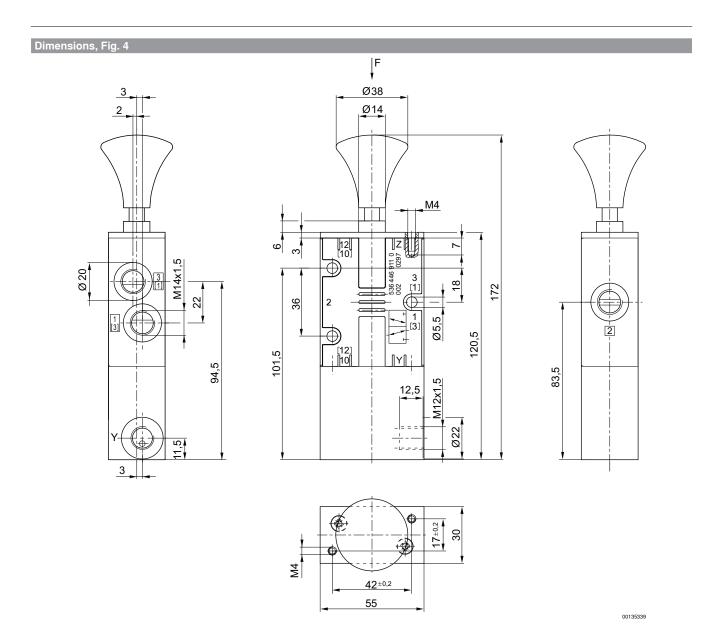


1) Stroke 2) Overstroke

16 **AVENTIC**

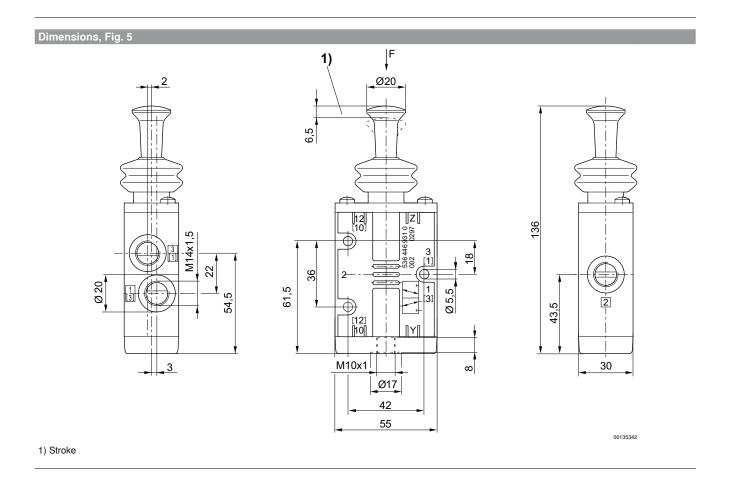
3/2-directional valve, Series CD07

► Qn= 1400 l/min ► pipe connection ► compressed air connection output: M14x1,5 ► suitable for ATEX





► Qn= 1400 l/min ► pipe connection ► compressed air connection output: M14x1,5 ► suitable for ATEX



Part numbers marked in bold are available from the central warehouse in Germany, see the shopping basket for more detailed information



5/2-directional valve, Series CD07

► Qn= 1200 l/min ► pipe connection ► compressed air connection output: G 1/4 ► suitable for ATEX



Version Spool valve, zero overlap Sealing principle Soft sealing Working pressure min./max. -0.95 bar / 10 bar Ambient temperature min./max. -25 °C / +80 °C Medium temperature min./max. -25 °C / +80 °C Medium Compressed air Max. particle size 50 μ m

Oil content of compressed air 0 mg/m³ - 1 mg/m³

Compressed air connection according to ISO 228-1

Materials: Seals

Acrylonitrile Butadiene Rubber

	Actuating element			pressed air	connection	Qn	Actuating force Min.	Control pres- sure min./ max.	Part No.
		Input	Output	Exhaust	Pilot con- nection				
						[l/min]	[N]	[bar]	
4 12 T 1 13	Plunger	G 1/4	G 1/4	G 1/4	-	1200	70	-	5634600100
⊕ T 1 1 1 3 W	Roller	G 1/4	G 1/4	G 1/4	-	1200	40	-	5634610100
4 2 5 1 1 3	Hand lever, with	G 1/4	G 1/4	G 1/4	-	1200	20	-	5634630100
\$\frac{4}{5} \frac{1}{113} \text{W}	Hand lever	G 1/4	G 1/4	G 1/4	-	1200	15	-	5634640100
4 12 5 113	Rotary lever, with detent	G 1/4	G 1/4	G 1/4	-	1200	15	-	5634650100
4 2 T T T W	Button	G 1/4	G 1/4	G 1/4	-	1200	70	-	5634660100
\$\frac{4 \ 2}{5 \ 1 \ 3} \sqrt{1\frac{12}{2}}\$	Button	G 1/4	G 1/4	G 1/4	G 1/8	1200	80	5 / 10	5634669200

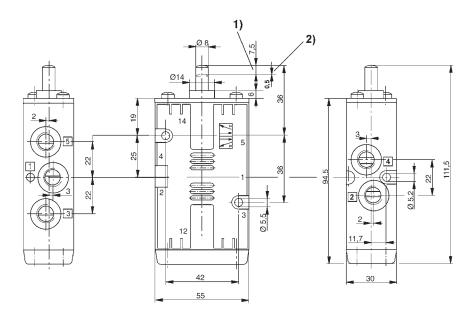
Part No.	Material: Housing	Material: Actuating control	Weight	Fi
			[kg]	
5634600100	Die cast zinc; Polyamide, fiber-glass reinforced	Stainless steel	0.54	Fig
5634610100	Die cast zinc; Polyamide, fiber-glass reinforced	Stainless steel	0.59	Fig
5634630100	Die cast zinc; Polyamide, fiber-glass reinforced	Polyoxymethylene	0.62	Fiç
5634640100	Die cast zinc; Polyamide, fiber-glass reinforced	Polyoxymethylene	0.59	Fiç
5634650100	Die cast zinc; Polyamide, fiber-glass reinforced	Polyoxymethylene	0.64	Fig



► Qn= 1200 l/min ► pipe connection ► compressed air connection output: G 1/4 ► suitable for ATEX

Part No.	Material: Housing	Material: Actuating control	Weight	Fig.						
			[kg]							
5634660100	Die cast zinc; Polyamide, fiber-glass reinforced		0.54	Fig. 6						
5634669200	Die cast zinc	Polyoxymethylene	0.54	Fig. 7						
Nominal flow Qn at 6	lominal flow Qn at 6 bar and Δp = 1 bar									

Dimensions, Fig. 1



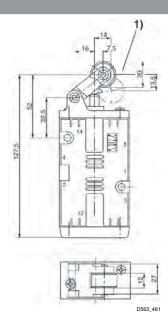
1) Stroke 2) Overstroke Dimensions of basic valve apply to all types of actuation.

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5/2-directional valve, Series CD07

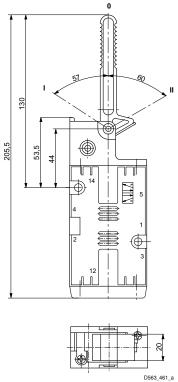
► Qn= 1200 l/min ► pipe connection ► compressed air connection output: G 1/4 ► suitable for ATEX

Dimensions, Fig. 2



1) approach angle of rollers max. 30 $^{\circ}$

Dimensions, Fig. 3



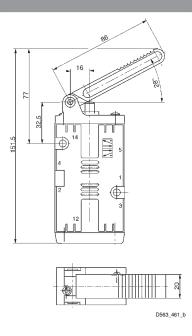
Position 0: initial position, position I: with detent; manual return, position II: automatic spring return.



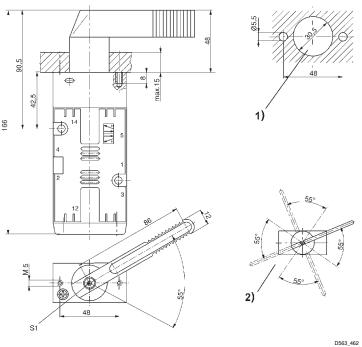


► Qn= 1200 l/min ► pipe connection ► compressed air connection output: G 1/4 ► suitable for ATEX

Dimensions, Fig. 4



Dimensions, Fig. 5



1) control panel installation (holes in mounting panel)

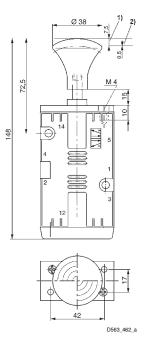
2) possible lever positions (basic position of hand lever adjustable in 90° steps after loosening screw "S1").

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5/2-directional valve, Series CD07

► Qn= 1200 l/min ► pipe connection ► compressed air connection output: G 1/4 ► suitable for ATEX

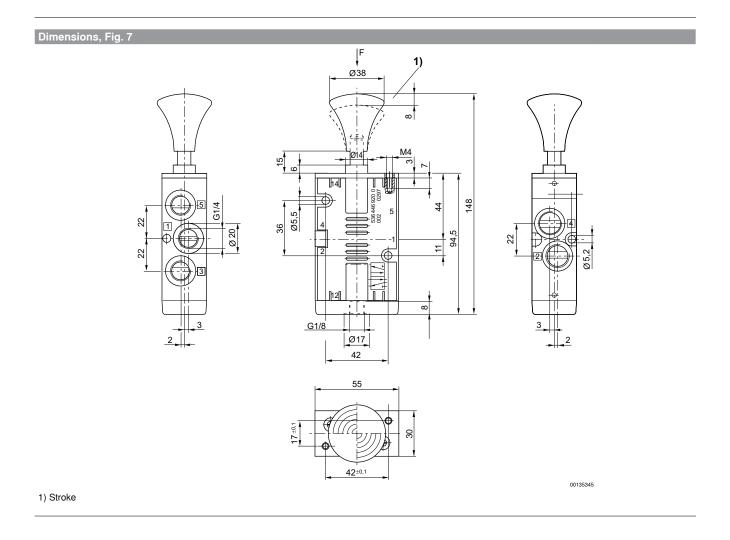
Dimensions, Fig. 6



1) Stroke 2) Overstroke



► Qn= 1200 l/min ► pipe connection ► compressed air connection output: G 1/4 ► suitable for ATEX





5/2-directional valve, Series CD07

► Qn= 1200 l/min ► pipe connection ► compressed air connection output: G 1/4 ► cold-resistant ► suitable for ATEX



Version Spool valve, zero overlap Sealing principle Soft sealing Working pressure min./max. -0.95 bar / 10 bar Ambient temperature min./max. -35 °C / +70 °C Medium temperature min./max. -35 °C / +70 °C Compressed air Max. particle size 50 μ m

Oil content of compressed air $0 \text{ mg/m}^3 - 1 \text{ mg/m}^3$ Compressed air connection according to ISO 228-1

Materials:
Housing Die cast zinc; Polyamide, fiber-glass reinforced
Seals Acrylonitrile Butadiene Rubber; Polyurethane

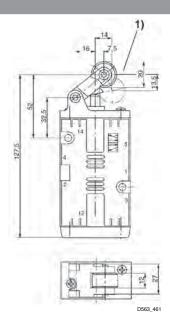
	Actuating element				Qn	Actuating force Min.	Material: Actuating control		Part No.
		Input	Output	Exhaust					
					[l/ min]	[N]		[kg]	
⊙ _T	Roller	G 1/4	G 1/4	G 1/4	1200	52	Polyoxymeth- ylene	0.59	5634610190
2 1 2 1 3 M	Hand lever, with detent, without detent	G 1/4	G 1/4	G 1/4	1200	26	Polyoxymethy- lene; Aluminum	0.62	5634630190

			•	•	•	·	•	
Part No.								Fig.
5634610190								Fig. 1
5634630190								Fig. 2
Nominal flow Qn at 6	bar and $\Delta p = 1$	bar						



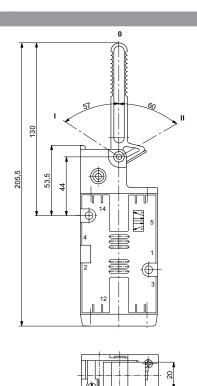
► Qn= 1200 l/min ► pipe connection ► compressed air connection output: G 1/4 ► cold-resistant ► suitable for ATEX

Dimensions, Fig. 1



1) approach angle of rollers max. $30\,^\circ$

Dimensions, Fig. 2



Position 0: initial position, position I: with detent; manual return, position II: automatic spring return.

Rexroth Pneumatics

5/2-directional valve, Series CD07

► Qn= 1200 l/min ► pipe connection ► compressed air connection output: G 1/4 ► suitable for ATEX



Version Spool valve, zero overlap
Actuating element Pedal
Sealing principle Soft sealing

Oil content of compressed air 0 mg/m³ - 1 mg/m³
Compressed air connection according to ISO 228-1

Materials:

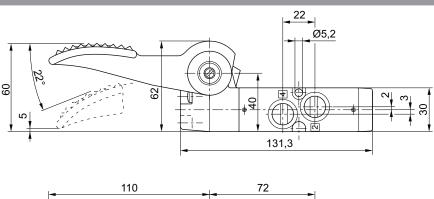
Housing Die cast zinc; Polyamide, fiber-glass reinforced

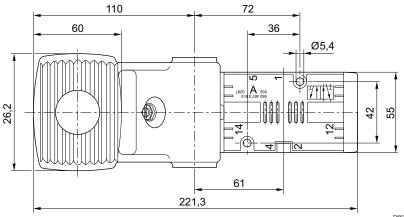
Seals Acrylonitrile Butadiene Rubber

Actuating element Aluminum

		Compressed	air connection	Qn	Actuating force Min.	Weight	Part No.
	Input	Output	Exhaust				
				[l/min]	[N]	[kg]	
7 1 1 2 5 1 1 1 3 W	G 1/4	G 1/4	G 1/4	1200	40	0.76	5634670100
Nominal flow Qn at 6 b	ar and Δp = 1 bar						

Dimensions







► Qn= 1200 l/min ► pipe connection ► compressed air connection output: G 1/4 ► suitable for ATEX



Version Spool valve, zero overlap

not lockable Actuating element Pedal, with detent Sealing principle Soft sealing Working pressure min./max. -0.95 bar / 10 bar Ambient temperature min./max. -25°C/+80°C Medium temperature min./max. -25°C/+80°C Medium Compressed air

Max. particle size $50~\mu \mathrm{m}$

0 mg/m³ - 1 mg/m³ Oil content of compressed air according to ISO 228-1 Compressed air connection

Materials:

Housing Polyamide, fiber-glass reinforced; Die cast zinc

Seals Acrylonitrile Butadiene Rubber

Actuating element Aluminum

		Compressed	air connection	Qn	Actuating force Min.	Weight	Part No.					
	Input	Output Exhaust										
				[l/min]	[N]	[kg]						
4 2 T T T T T T T T T T T T T T T T T T	G 1/4	G 1/4	G 1/4	1200	40	1.56	5634695100					
Nominal flow Qn at 6 b	Nominal flow Qn at 6 bar and Δp = 1 bar											



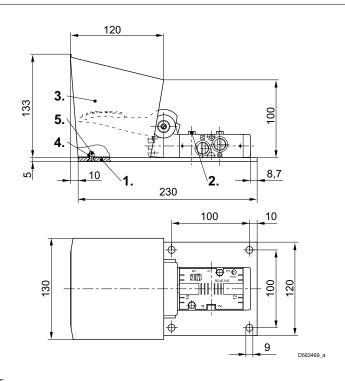
► Qn= 1200 l/min ► pipe connection ► compressed air connection output: G 1/4 ► suitable for ATEX



Series CD07 Accessories

Accessories, Series CD07





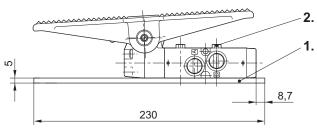
- 1) Mounting plate 2) Hexagon screw M5x35
- 3) Protective cover
- 4) Screw M5x12 (not included in scope of delivery)
 5) Hexagonal nut M5 (not included in the delivery contents)

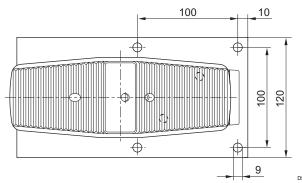
Part No.	Туре	Delivery quantity [Piece]				
5631171004	Mounting plate	1				
8101260304	Hexagon screw M5x35	1				
5631174514	Protective cover	1				

Series CD07 Accessories

Accessories, Series CD07







- 1) Mounting plate 2) Hexagon screw M5x35

Part No.	Туре	Delivery				
		quantity [Piece]				
5631171004	Mounting plate	1				
8101260304	Hexagon screw M5x35	1				

Silencers, Series SI1

► Sintered bronze



Working pressure min./max.

Ambient temperature min./max.

Medium

Materials:

Silencers

Thread

0 bar / 10 bar

-25°C/+80°C

Compressed air

Sintered bronze Brass

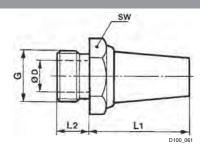
P100_060



Series CD07 Accessories

Compressed air connection	Sound pressure level	Qn	Delivery quantity	Weight	Part No.
	[dB]	[l/min]	[Piece(s)]	[kg]	
G 1/4	79	2900	10	0.02	1827000001
G 1/4	-	-	10	0.013	R412004817

Dimensions



Part No.	Port G	SW	ØD	L1	L2							
1827000001	G 1/4	17	8.5	25	8							
R412004817	G 1/4	16	8.5	18.7	7.6							
Sound pressure level measured at 6 har at 1 m distance												

Silencers, Series SI1

► Stainless steel



Working pressure min./max. 0 bar / 12 bar Ambient temperature min./max. $-20 \,^{\circ}\text{C} / +150 \,^{\circ}\text{C}$ Medium Compressed air

Materials:

Silencers Stainless steel
Thread Stainless steel

00136335

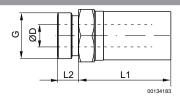
Compressed air connection			Delivery quantity	Weight	Part No.
	[dB]	[l/min]	[Piece(s)]	[kg]	
G 1/4	93	850	1	0.021	R412010082

Rexroth Pneumatics



Series CD07 Accessories

Dimensions



Part No.	Port G	SW	Ø D	L1	L2						
R412010082	G 1/4	16	8.6	29.5	7.5						
Sound pressure level measured at 6 bar at 1 m distance											

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The data specified only serve to describe the product.

No statements concerning a certain condition or suitability for a certain application can be derived from our information.

The information given does not release the user from the obligation of own judgment and verification. It must be remembered that the products are subject to a natural process of wear and aging.

27-12-2015

